

GOLD COAST CHINA

APPLICATION & FIRING OF DECALS

- It is best to have the porcelain slightly warm
- Remove protective sheet.
- Soak the decal in lukewarm water
- Let it soak until the decal starts to curl – about 15-30secs
- Remove from the water and carefully slide the decal off the backing paper
- Place the side that was against the backing paper onto the warm china
- It is very important that the decal is placed correctly i.e. back of decal onto the piece
- Carefully place the decal on the porcelain and gently adjust the positioning if necessary. Do not stretch the decal as this could distort the shape
- Using a rubber squeegee, damp sponge or cloth, eliminate any excess water, air bubbles and wrinkles by smoothing from the centre of the decal towards the outer edges.
- It is very important that any air bubbles are removed as they will burst in the kiln and leave holes in the decal.
- It is best to leave the piece to dry overnight or at the least a few hours before firing
- Fire 740 – 780. If there are reds in the colours it is best to keep the firing to the lower range
- For Outline Decals – Paint in colours of your choice

IMPORTANT NOTE: LB GOLD DECALS

After decal has been applied and dried, wipe over well with a damp cloth.

This removes any glue which could cause black spots forming during the firing process.